

Subject: PAT4.0 System – Basic Operation, Repair and Error Resolution Videos

The following is a list of Videos demonstrating basic operation, repair and error resolution for the PAT4.0 automated cable tie tool system. Click on the link or copy and paste in your browser for access to these YouTube videos.

PAT4.0 System – Basic Operation and Repair Videos

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| Basic Operation | PAT4.0 System Basic Operation |
| Tension Adjustments | PAT4.0 Basic Adjustments |
| Preventative Maintenance | PDM4.0 Dispenser Preventative Maintenance |
| Preventative Maintenance | PAT4.0 Hand Tool Preventative Maintenance |
| Housing Removal | PAT4.0 Housing Removal and Error Explanation |
| No Tie Cut | Cable Tie Pull-up, No Tie Cut-off, Adjusting Gripper Pinch Point |
| Long Cut-off | Cable Tie Pull-up, Long Cut-off, Insufficient Tension |
| Head Retainer Replace | PAT4.0 Head Retainer Replacement |
| Trigger Membrane Switch | PAT4.0 Trigger Membrane Switch Replacement |
| PAT Jaw Sensor Blocked | Jaw Sensor Blocked |

XMR Ties Storage

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| Storage/Reconditioning | Reconditioning and Storage of your Cable Ties for the PAT4.0 Hand Tool |
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Error Resolution Videos

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| Error #17 | Full Tip Collector |
| Error #15 | Internal Regulator Set Too High |
| Error #14 | Internal Regulator Set Too Low |
| Error #13 | Detent Sensor |
| Error #12 | Tie Stuck, Tool Sensor |
| Error #11 | Tie Stuck, Exit Sensor |
| Error #10 | Blocked or dirty tool sensor (see Error 12 video) |
| Error #9 | Blocked or dirty exit sensor (see Error 11 video) |
| Error #8 | Blocked Hose |
| Error #7 | Tie in Hose |
| Error #6 | Tie in Tool |
| Error #5 | Dispenser Jam |
| Error #4 | High Pressure |
| Error #3 | Low Pressure |
| Error #2 | Door Open |
| Error #1 | Out of Ties |

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